



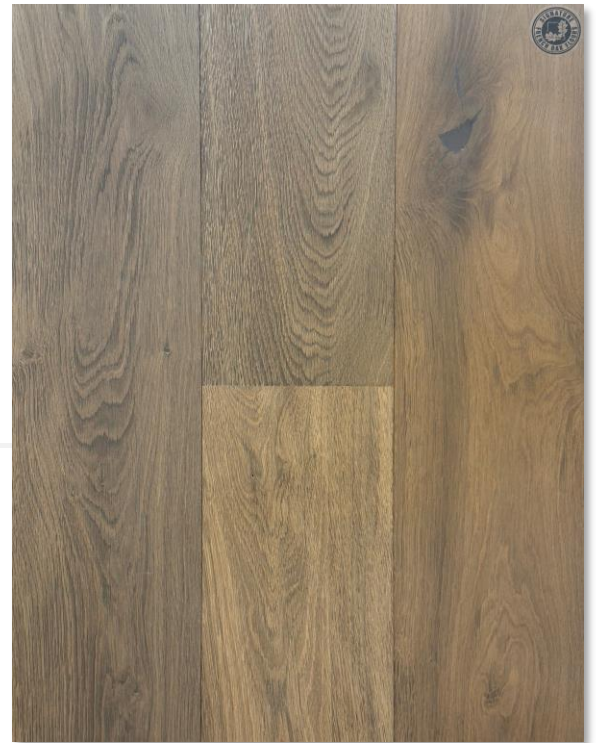
handcrafted european wood floors

Black Oak Collection

Smoked Black French Oak

Sterling

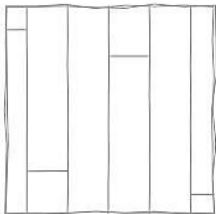
Species*	French Oak (Quercus Robur)
Origin	Europe (EU)
Available Wood Character*	Prime Nature Manoir Millrun Rustic
Surface Texture	Hand Scraped Brushed
Wood Treatment	Smoked
Edge	Nano Edge Pillow Edge
Finish	UV Hardwax Oil Available in Matte or Satin sheen



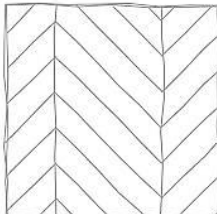
Wide-Plank Widths	7" (180mm) , 8-5/8" (220mm)**, 9-1/2" (240mm) , 10-1/4" (260mm)** 11-3/4" (300mm)**
Herringbone Dimensions**	3-1/2" (90mm) x 17-1/2" (450mm) 4-3/4" (120mm) x 23.75" (600mm) 7" (180mm) x 35" (900mm)
Chevron 45°/60° **	3-1/2" (90mm) x 19-5/8" (500mm) 4-3/4" (120mm) x 23.75" (600mm) 7" (180mm) x 35" (900mm)

Recommended Patterns

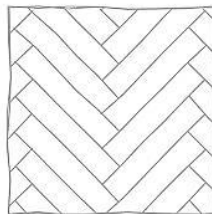
Straight Lay



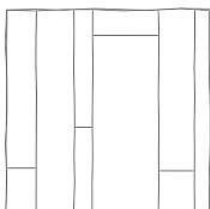
Chevron



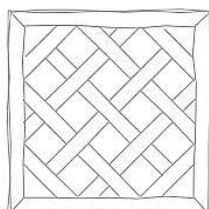
Herringbone



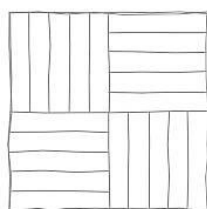
Random Wide Lay



Versailles



Bespoke



Dimensions

Lengths +3 ft. up to 10 ft.
Average Board Length 6 ft.

Thickness 20mm (3/4")
Wear Layer 6mm (1/4")



Color Variation - High



Traffic Resistance - Medium



*Each piece of our wood is designed by nature, sustainably harvested, and expertly crafted to highlight its stunning features. The variations in characteristics and color combined with European craftsmanship make your floor a one of a kind piece of art. Just like art, each wood plank is unique and unlike any other.

**Available as Special Order only.

Black Oak Collection

Our Black Oak Collection flooring is an exceptionally unique wood with many stunning features. These individual features, ranging from the deep and traditional color to the high level of work that goes into the creation of this product. As a result of a special smoking process that our French Oak undergoes, not only does the wood become more stable, but the grain of the wood becomes lighter than the wood itself. This stunning feature is the reverse product of staining, making the Black Oak floor very distinctive. It is the ideal floor to incorporate into any room in order to create the quintessential look, feeling or vibe.

Why Choose Finished Floors

Our wide plank French Oak floors are custom finished in our state of the art manufacturing and fabrication facility. Having a pre-finished floor is advantageous for its convenience and the time saved during the installation process. Your finished floor is fabricated in a controlled environment free from construction debris, dirt, dust, humidity and other home elements that can negatively effect or slow the finishing process. By having wood floor boards finished prior to installation allows instant selection of pieces based on their color, texture and character to create a perfect look you desire. Remember, in most cases your finished floor is ready for foot traffic and furniture placement immediately after installation.

Hardwax Oil Finish Advantage

All of our bespoke handcrafted wood floors are sealed with an extremely durable, renewable, and repairable Hardwax Oil. Our innovative Hardwax Oil is an all-natural, non-pollutant, non-toxic, no-or-low VOC product with no biocides or preservatives and is also lead and benzene free. The finish is water repellent and does not watermark, it will also not crack, flake, peel, blister or panelize like polyurethane or factory applied multi-layer finishes. Our Hardwax Oil is stain-resistant against wine, beer, cola, coffee, tea, fruit, juices or milk and allows for spot repairs, color and/or finish touch-ups. By finishing the wood with Hardwax Oil the ultimate color of the floor will flourish and continue to enhance over time to achieve a beautiful patina.

Managing Your Hardwax Oil Finish

Our Hardwax Oil finish is virtually maintenance-free and should not be confused with regular oil or wax finish that require intensive monthly oil application maintenance and/or buffing. Hardwax Oil allows your hardwood floor to breathe. For regular monthly maintenance and cleaning we recommended using our concentrated Wash & Care Soap diluted in water. You will be protecting your floor by allowing the natural oils to rejuvenate back into your floors every time the floor is mopped. Gently clean the surface with a damp mop, remove any excess water and then allow the surface to air dry. If more intensive maintenance or spot repair is needed a thin application of our Liquid Wax Cleaner can be applied. We are here to help and will provide you the tools for maintaining and enjoying your wood floors for a lifetime.

Be aware that Wash & Care Soap or Liquid Wax Cleaner will clean and restore the finish but neither product will fill or repair damaged wood.

Recommended long term maintenance of your floor is based upon your lifestyle and need. In most cases, the wood floor finish should be refreshed or resotred every 5 to 10 years by application of fresh coat of Hardwax Oil. The Hardwax Oil can be applied on the entire hardwood floor or blend nicely within just a single use area such as a small passage or hallway, or within a much higher traffic use area such as a main hall or kitchen. In high traffic areas including commercial use, the refreshing is recommended more often. For more information please refer to our Hardwax Floor Maintenance Instructions located via our web site <https://www.signatureinnovations.com/downloads/> page.

Impact of Temperature and Humidity

Even though our floors are built on a durable multi-layer Moisture-Resistant-Platform (MRP®) they will react to changes in relative air humidity or temperature changes within your home or office. This reaction will be minimal when the climate is controlled. From the moment the floor is delivered to your home the relative air humidity should be maintained between 35% to 50% with the ambient temperature between 65° to 72° Fahrenheit (18° to 23° Celsius). Also, floor radiant heating system should never allow the hardwood floor to become warmer than 80° Fahrenheit (27° Celsius).

Lack of humidity will promote expansion gaps between boards, this is common with wood floors and is not considered a defect. The seasonal movement will not affect the floor performance or longevity. But maintaining the recommended temperature and humidity levels will help minimize any seasonal floor movement. For more information please refer to our Lifetime Quality Assurance & Warranty Program at <https://www.signatureinnovations.com/downloads/> page.

