

### handcrafted european wood floors

# Dye & Stain Application Instructions For Signature Bespoke Produced Floors Only

## Your Touch-Up Kit Includes:

- COLOR DYE Water-based pre-stain treatment (color pigment)
- 2. STAIN MIX Custom oil-based stain blend
- 3. CLEAR POLYX OIL Penetrating oil-based surface finish

### **IMPORTANT BEFORE YOU BEGIN:**

- Always test products on an inconspicuous area first.
- Work in a well-ventilated area.
- Wear gloves and follow all safety precautions.
- Read all the instructions before starting.

# **STEP 1:** DYE APPLICATION (Water-Based Pre-Stain Pigment)

- Shake and mix well before use.
- Pour dye into a clean tray.
- Use a white buffing pad provided to apply the dye with the grain of the wood.
- Apply evenly do not wipe off after application.
- Allow 2–3 hours to dry and soak into the wood completely.

# STEP 2: STAIN MIX APPLICATION (Oil-Based Custom Stain)

- Mix thoroughly before use.
- Pour stain into a tray.
- Apply a generous coat using a carpet applicator or brush.
- Rub in the stain using the included white buffing pad.
- Use light, circular motions avoid excessive pressure:
  - Gentle rubbing deepens the color
  - o Heavy rubbing will lighten the color
- Once desired color tone is achieved, wipe off stain completely.
- Allow to dry for 8-10 hours (overnight) before proceeding.

# **STEP 3:** CLEAR POLYX OIL APPLICATION (Oil-Based Finish)

- Stir well before use.
- Apply a small amount of Polyx Oil directly onto a clean white buffing pad.
- Rub the oil into the surface using gentle circular motions.
- Wipe off excess with a new clean white pad.
- Let dry for 8–10 hours between coats.
- Apply 2-3 coats total for best results.

#### **⚠** CRITICAL NOTICE:

Do not apply Polyx Oil until stain is fully dry.

Applying oil on a wet or tacky stain will cause it to dissolve and smear the color.







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#### SAFETY WARNING – FIRE HAZARD:

Cloths, pads, or rags soaked with oil-based stains or finishes can spontaneously combust if not handled and disposed of properly.

### **▲ TO PREVENT FIRE:**

After use, rinse the white pad and all stain-contaminated applicators with clean water.

Dispose of all used rags, pads, and materials — flammable and non-flammable — in accordance with local and state regulations.

Never leave oil-soaked materials balled up or unattended.

# **IMPORTANT TIPS:**

Always test touch-up materials on a hidden area first.

Avoid overapplying filler or stain — thin layers blend more naturally.

For larger damage or unclear situations, contact Signature Innovations for professional assessment.

Do not use polyurethane or water-based topcoats unless specified by us — our finish systems are oil-modified and require compatible products.

# **Need Help or Have Questions?**

We're here to help.

Call Us: 866.554.4252

Email: sales@signaturehardwoods.com

Wisit: www.signatureinnovations.com/downloads

Here you'll find additional product specifications and downloadable guidelines.

