



# PALLMANN® P5

Solvent and water-free, flexible STP hybrid-adhesive for wood flooring.

## Description

PALLMANN® P5 is a 1-component moisture cured STP (Silane Terminated Prepolymer) hybrid adhesive that combines the powerful flexibility of a PU (polyurethane) adhesive with the advantages of modern MS (modified silane) technology. With an extremely hard yet flexible ridge, this unique product develops high bond strength yet dissipates shear forces and reduces their damaging effect to the substrate.

Recommended for the installation of:

- Solid flooring up to 8" wide
- Engineered wood flooring with no limitations on width
- Exotic species
- Wood flooring on radiant heat systems
- Wood flooring on most subfloors with adequate strength such as concrete, fortified gypsum concrete, plywood, OSB.

## Features

- 1-component
- Fast, high suction grab
- Excellent ridge formation
- Smooth, buttery consistency
- Will not damage or affect finish
- Suitable for most sound substrates
- Solvent and water-free
- EMICODE EC 1 R PLUS

## Benefits

- No mixing required
- Promotes fast, aggressive, wet lay wood floor installations
- Promotes proper adhesive transfer and stability and board positioning
- Easy, effortless troweling
- Adhesive residues can be easily removed
- Bonds well to concrete, fortified substrates gypsum concrete, plywood, OSB, and properly prepared leveling and patching compounds
- No swelling effect on wood
- Very low emission PLUS

## Technical Data

Packaging:	3 gal. metal pail
Working Time:	Approx 30 – 40 minutes*
Stability:	Min. 12 months
Load Bearing:	After approx 24 hours*
Color:	Beige
Sanding / Finishing:	After approx 24 hours*
Coverage:	65 sq. ft per gal / 195 sq. ft per pail (using B11 trowel)
Final Strength:	After 5 – 7 days*
Freeze / Thaw Stable:	0°F and above
VOC Content:	Does not exceed 40 grams per liter
Working Temperature:	Min. 60° – 85°F (15° – 25°C); min. 60°F at floor level

\*At 70°F and 65% rel. humidity.



195 SQFT  
PER PAIL



**PALLMANN®**

wood floors. protected

# PALLMANN P5 Directions for Use:

**BEFORE USING READ ALL DIRECTIONS AND SAFETY DATA SHEET (SDS).** FOR PROFESSIONAL USE ONLY. This product meets or exceeds all state and federal clean air quality standards and reflects our commitment to personal health, indoor air quality and the environment. Call the PALLMANN® division of Uzin Utz North America before using for technical advice if needed (1-866-505-4810).

## Substrate Preparation

The substrate must be flat and level, sound, free from cracks, dry, clean and free from materials which would impair adhesion (dirt, oil, grease, curing agents and sweeping compounds). Thoroughly brush, abrade, grind or shot-blast to remove weakly-bonded or soft surface areas. Thoroughly vacuum off any loose material or dust. Prime absorbent, porous surfaces with PALLMANN® P104 or P108 Primer/MVR. Refer to the PALLMANN® P104 or PALLMANN® P108 product data sheet for procedures regarding substrate moisture mitigation. On substrates that conform to standards and are suitable for wood floor installation, the use of a primer is not necessary but recommended. All substrates should be tested for moisture content and moisture vapor emission levels before applying adhesive. Refer to NWFA (National Wood Flooring Association) [www.nwfa.org](http://www.nwfa.org) substrate moisture testing procedures and applicable ASTM slab moisture testing standards.

For wood or concrete substrates that do not meet industry standards for flatness or level please refer to PALLMANN® primer and leveling product data sheets. For priming very uneven or rough surfaces we recommend using PALLMANN® P106 universal primer and apply PALLMANN® P25 leveling compound to a min. 1/8" thickness to achieve improved surface levels according to manufacturer's requirements.

## Application

Allow the contents of the container to come to room temperature before use. Once opened, peel the plastic cover from the surface and, if necessary, remove any surface skin which may have formed – do not mix in the skinned-over product.

Apply the adhesive evenly using the #52900 B-11 U.S. Trowel ( Size: 3/16 x 1/4 x 5/16). Only apply as much adhesive that can be covered within 30-40 minutes.

Lay the wood flooring into the adhesive bed with a light twisting motion and press or tap into place. Ensure full adhesive transfer to the back of the wood flooring.

Note: remove adhesive spots immediately from flooring surface using PALLMANN® CLEAN BOX wipes.

## Important Notes

- Shelf life minimum 9 months in original packaging when stored in cool, dry conditions. Protect from frost. In opened containers, fully cover the adhesive with the film and use as quickly as possible.
- Optimum working conditions are 65°–80°F/18°–25°C, 65% relative humidity. If optimum working conditions and industry standards are met, the floor can be sanded and finished after 24 hours.

## Protection of the Workplace and the Environment

### Precautions

**CAUTION:** Contains: N-(3-trimethoxysilyl)propyl ethylenediamine. May cause an allergic skin reaction. Causes serious eye irritation. Wear protective gloves / eye protection. Curing gives off trace amounts of methanol. Provide good ventilation during use. When working in small, enclosed or unventilated areas, a properly fitted respirator (NIOSH / MSHA APPROVED) is recommended.

**FIRST AID:** IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice / attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice / attention.

### Disposal

DISPOSAL should be in accordance with local, state or national regulations. Where possible, collect product residues and reuse. Do not allow into drains, watercourses or landfill. Empty, drip-free metal containers are recyclable. Collect any remaining waste material, allow to harden, then dispose of as Construction Waste.

### Clean-up

Remove adhesive spills immediately from flooring surface using PALLMANN® CLEAN BOX wipes.

### Coverage rate

Type of wood flooring	Notch	Spread Rate
Mosaics/parquet or smooth back engineered and underlayment	B3 notch	approx. 70 sq. ft./Gal
3/4" strip or plank up to 7"; prefinished, unfinished or engineered with relief back	B11 notch	approx. 65 sq. ft./Gal

**Uzin Utz**  
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